



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

split

D4711-043

Job Sheet 162514-A



Part No: D4711-043

Job Qty: 25 ea

5005686

Part Name: Expandable Pin Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/3/17

Job Tracking No:

Due Date: 11/15/17

Created By: Sonia Plouffe

Type: Stock

Description:

Note: DWG REV D IPP REV:B 12.10.16 AS PER DWG REV.A DD VERF:JFS IPP REV:C 16.01.05 AS PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	25 pcs		11/15/17	0.00	0.00	Purchasing		
110	Packaging	25 pcs		11/15/17	0.00	0.00	Packaging2		DAS
120	QC	25 pcs		11/15/17	0.00	0.00	QC6		38
130	Packaging	25 pcs		11/15/17	0.00	0.00	Packaging3		6 9-89
140	QC21-SA	25 Ea		11/15/17	0.00	0.00	QC21		9-89

Part Op 100 - Issue P/O: _____ Possible supplier: Mc Master Carr Supplier P/N: 97787A661

Descriptions: 140 - Possible supplier: QRP INC Supplier P/N: 09094-QADPC416

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Purchasing	09094-QADPC416	25	0	0	0

Part Specifications

Specifications could not be found.



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO36803

Supplier: ROY002-VU
Royal Bank Visa
x
xx
ON
0 Canada
Phone: 0
Fax: 0

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO36803
PO Date: 6/23/17
Due Date: 10/20/17
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Pynt Terms: net 30
Freight Terms:
Special Comments: QRP INCORPARATED

Items											
Line Item	Part	Rev	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	09094-QADPC416	-	Expandable Pin Assembly DWG REV D		Firmed	10/20/17	100 pcs	0 pcs	100 pcs	\$21.61/pcs	\$2,161.00
Line Item Note B162514											Grand Total: \$2,161.00

Recy
25v
SP 17-11-3

Order Notes											
DWG REV D											
Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.											
Procurement Quality Clauses											
A005 RIGHT OF ENTRY											
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)											
A012 CHEMICAL AND PHYSICAL TEST REPORTS											
A016 PERSONNEL QUALIFICATION											
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)											
A026 CERTIFICATION OF MATERIAL CONFORMANCE											
A041 QUALITY MANAGEMENT SYSTEM											
A042 DART NOTIFICATION BY SUPPLIER											
A043 RETENTION OF QUALITY DOCUMENT											

Plex 10/6/17 12:55 PM dart.lavoie.chantal

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2307 Mercantile Drive NE
Leland, NC 28451
(910) 371-0700



ACI-705092518979

Commercial Invoice

Invoice Number Purpose of Shipment
Sold
Export Dt C.I. References
10/24/2017

Curr Ult Dest.
USD CA
Pkgs Bill T/C
1 1517-9324-0
BOX

Shipper:
Mark Kelly
QRP, Inc.
2307 Mercantile Drive, NE

Consignee:
CHANTAL LAVOIE
DART AEROSPACE
1270 ABERDEEN ST

Leland
NC 284514065 US (910) 371-0700
ID/EIN:232326572

HAWKESBURY
ON K6A1K7 CA (613) 632-5200
ID/EIN:

Broker:
FedEx Ground's Broker

Importer:
CHANTAL LAVOIE
DART AEROSPACE
1270 ABERDEEN ST

HAWKESBURY
ON K6A1K7 CA (613) 632-5200
ID/EIN:

Part Nbr:D4711
HS Code:

Marks/Nbrs: Cntry MFG:US Net Wgt: 3.00 lbs
Unit Qty: 25.00 EA Unit Value: 77.410000
Commodity Value: 1,935.25

Desc: METAL QUICK RELEASE PINS

Total Shipment 3 lbs
Weight:

Total Commodity 1935.25
Value:

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. government or as otherwise authorized by U.S. law and regulations.

Terms of Sale: FCA
Freight: 0.00
Insurance: 0.00
Others: 0.00

Total Invoice Value: 1,935.25

Comments:

- 1)
- 2)
- 3)

Tracking Numbers: 705092518979

I declare all information in this invoice to be true and correct.
Signature of shipper: Mark Kelly 10/24/2017

Q Moten

Carrier Code: FDEG

INTERNATIONAL
SHIPMENT NUMBER



286708344

FedEx Ground OP-089 8/13

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Certificate of Compliance



2307 Mercantile Drive, N.E. , LELAND, NC , 28451
(910) 371 - 0700

PACKING LIST
SHIPPER
2102436

Customer No:	167671
Our Order:	1672425
Date Order:	6/26/2017
Customer P.O. No:	PO36803
Ship Via:	FEDX GROUND

Bill To:

Dart Aerospace
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Ship To:

Dart Aerospace
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

FOB: Free On Board - Origin

Total Quantity Shipped: 25

Line	Item Number	Revision Number	Customer Reference Number	Lot ID	Quantity Shipped
1.000	QADPC416 D4711 REV. D A005 A016 A026 A040 A041 A042 A043 CREDIT CARD INFO ON FILE			585929	25

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It is hereby certified that the articles identified above are in conformance with the indicated drawings and specifications.

It is further certified that the material described above has been inspected and tested as stated or required in these specific drawings, that such specimens or samples as have been tested were taken from the lot described and that the material meets all applicable requirements.

Passivation, if required, was performed in accordance with AMS 2700 Method 2 (E) & ASTM A967/A967M (13). Passivation was verified using 24 hr. water immersion testing in conjunction with copper sulfate testing, when permitted.

Appropriate test reports and or certificates are on file for your review and verification upon request. Equipment containing mercury or mercury compounds has not been used for fabrication, assembly, packaging or installation of parts or assemblies on this order.

Manufactured in the U.S.A. Raw materials melted in the U.S.A. or qualifying country. Compliant with all applicable Quality clauses and all applicable sections of DFARS 252.225.

Authorized Quality Representative


Director of Quality, QRP, Inc
Steve Wetzel



QRP, Incorporated
2307 Mercantile Drive N.E.
Leland, North Carolina 28451
Phone: (910) 371-0700
Fax: (910) 371-9055

CERTIFICATE OF CONFORMANCE

Customer: Dart Aerospace

Customer P.O. No. PO36803

Customer Part No./Rev. D4711 REV. D

Part Name: Adjustable Diameter Pin

QRP Part No./Rev. QADPC416

Quantity: 25

Job / Order No. 1672425/585929

Test Data Enclosed: NO

Manufactured in the U.S.A.

Raw materials melted in the U.S.A. or qualifying country.

Compliant with all applicable Quality Clauses and all applicable sections of DFARS 252.225.

It is hereby certified that the articles identified above are in conformance with the indicated drawings and specifications.

It is further certified that the material described above has been inspected and tested as stated or required in these specific drawings, that such specimens or samples as have been tested were taken from the lot described and that the material meets all applicable requirements.

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Passivation was verified using 24 hr. water immersion testing in conjunction with copper sulfate testing, when permitted.

Appropriate test reports and or certificates are on file for your review and verification upon request. Equipment containing mercury or mercury compounds has not been used for fabrication, assembly, packaging or installation of parts or assemblies on this order.

Date: 10/24/2017

QRP, Incorporated

Prepared by

P. Oxford

Quality Assurance Representative